

Date: Wednesday, 1/18/2006 12:41:46 PM
 User: COSS Admin

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D212664201
Job Number	: 25547		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D212664201
This Issue	: 1/18/2006 S.O. No. : N/A	Drawing Number	: RTN 432
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: SEE ABOVE DATE & USER	Due Date	: 1/25/2006 Qty: 1 Um: Each
Checked & Approved By	: SEE ABOVE DATE & USER		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP



206-01-18

Comment: INSPECT RTN 432

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

CHANGE LABELS TO NEW BATCH # 25547 CHG 002
 REPACKAGE PER PPP

REV B

PO 6/1/23 (1)

3.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

INSPECT LEVEL 21 *545 06/01/25*

66/01/24

Job Completion



DART AEROSPACE LTD		Work Order:	23957
Description: High Aft Crosstube Assembly (212/205)		Part Number:	D212-664-201
Dwg: D212-664-241 Rev. B		Qty:	1
		Page 2 of 2	

Step	Location	Procedure	By	Date	Qty
24	PG	Liquid Penetrant Inspection as per QSI 038 Or Issue P/O: <u>2408767</u> LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	VL	05-10-05	1
25	RG	Inspect for transit damage Ensure copy of NDT results attached to work order.	CL	05/10/07	1
26	QC6	Inspect for damage & ensure results are as per Dwg D212-664-241	J	05-10-17	1
27	FP	Prime inside and outside crosstube as per QSI 005 4.2	ML	05-10-17	1
28	FP	Paint outside crosstube with White Imron as per QSI 005 4.2	ML	05-10-18	1
29	QC14	Inspect Spray Paint	J	05-10-15	1
30	FP	Wrap in plastic bag to protect from scratches		N/A	
31	LG	Pick: Qty Part number Description Batch 2 D2856-600-1009 Abrasion Strip B19646 2 D2940-1 Support B23058 4 MS21920-28 Clamp M18433	DP	05-10-25	1
32	LG	Install abrasion strips as per QSI 035 using DT8582	DP	05-10-25	1
33	LG	Install supports and clamps as per Dwg D212-664-241. Torque clamps to 80-100 in lb.	DP	05-10-25	1
34	QC5	Inspect work to Step 33	J	05-10-25	1
35	KP	Pick: Packing Kit Qty Part number Description Batch 1 D3428-1 Placard B23667 4 AN6-40A Bolt M17325 2 AN6-41A Bolt M17231 18 AN960JD616 Washer M17975 6 MS21042L6 Nut (or -6) M17614	CL	05/10/25	1
36	QC4	Inspect Kit 100% for Completeness on the W/O	SR	05/10/25	1
37	PK	Identify and pack for shipping as per PPP D212-664-201 Rev. B	PO	26/10/25	1
38	AC	Cost / part: <u>1561.57</u>	SR	05-10-26	1
39	DC	Close W/O <u>1561.57</u> Inspect Level 21	DP	05/10/26	1

Rev	Date	Change	Revised By	Approved
A	01.02.06	New Issue	EC	
B	01.08.08	Reformat	SM	
C	01.10.11	Added tool # & Imron paint	SM	
D	01.11.12	Revised Step 13 & 19	SM	
E	04.02.16	Reformat	K/DS	
F	05.06.22	Added new hardware; change # revised	KJ/JLM	